



CERTIFICATE



This is to certify that the company

STIHL®

ANDREAS STIHL AG & Co. KG

Badstraße 115
71336 Waiblingen
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains an **Environmental Management System**.

Scope:

Development, manufacturing, marketing and sales of chain saws, powertools and other STIHL and VIKING products

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 14001 : 2004 + Cor 1 : 2009

Certificate registration no.	056280 UM
Date of revision	2015-01-09
Valid from	2013-07-14
Valid until	2016-07-13
Date of certification	2015-01-09



DQS GmbH

G. Blechschmidt

Götz Blechschmidt
Managing Director



Annex to Certificate
Registration No. 056280 UM

ANDREAS STIHL AG & Co. KG

Badstraße 115
71336 Waiblingen
Germany

Location

Scope

229312
ANDREAS STIHL AG & Co. KG
Plant D1
Badstraße 115
71336 WAIBLINGEN
GERMANY

Manufacturing, marketing and sales of chain saws, power tools and other STIHL products

210164
ANDREAS STIHL AG & Co. KG
Plant D2
Andreas-Stihl-Straße 4
71336 WAIBLINGEN
GERMANY

Development, manufacturing of components, chain saws, power tools and other STIHL products

210167
ANDREAS STIHL AG & Co. KG
Plant D3
Stihl-Straße 5
78250 TENGEN
GERMANY

Assembly of electric chain saws and manufacturing of components

001892
ANDREAS STIHL AG & Co. KG
Plant D4
Andreas-Stihl-Straße
54595 PRÜM-WEINSHEIM
GERMANY

Development and production of complex magnesium alloy die casting products raw and machined and assemblies

210169
ANDREAS STIHL AG & Co. KG
Plant D5
Mörikestraße 81+83
71636 LUDWIGSBURG
GERMANY

Inspection and storage of production material





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Registration No. 056280 UM

ANDREAS STIHL AG & Co. KG

Badstraße 115
71336 Waiblingen
Germany

Location

Scope

210170
ANDREAS STIHL AG & Co. KG
Plant D6
Stuttgarter Straße 80
71332 WAIBLINGEN
GERMANY

Manufacturing of components, chain saws and
powertools

210171
ANDREAS STIHL AG & Co. KG
Plant D7
Kammererstraße 3
71636 LUDWIGSBURG
GERMANY

Storage and shipping of finished goods

064076
STIHL Kettenwerk GmbH & Co. KG
Waiblingen (DE)
Branch Wil
Plant CH1
Hubstrasse 100
9500 WIL/SG
SWITZERLAND

Manufacturing of saw chains and cutting tools

503959
STIHL Kettenwerk GmbH & Co. KG
Waiblingen (DE)
Branch Wil
Plant CH2
Industriestrasse 11
9552 BRONSCHHOFEN
SWITZERLAND

Manufacturing of saw chains and cutting tools

346536
VIKING GmbH
Hans Peter Stihl-Straße 5
6336 LANGKAMPFEN/KUFSTEIN
AUSTRIA

Development, manufacturing, marketing and
sales of VIKING products
Assembly of electric STIHL products

This annex (edition: 2015-01-09) is only valid in connection
with the above-mentioned certificate.